

Needle Roller Bearings

Needle Roller Bearings Contents

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1. Characteristics and types of needle roller bearings

Needle roller bearing are rolling bearings which have small diameter cylindrical rolling elements whose length is relatively long compared with their diameter.

Needle roller bearings have a small cross-sectional height and have a larger load capacity and rigidity than other types of rolling bearings for their relative size. They are also suitable for oscillating motion due to their

low moment of inertia. Types of needle roller bearings are shown in the table below. This catalog provides dimension tables for the representative bearing types indicated by blue text in the table below.

For more information about needle roller bearings, see the special catalog "Needle Roller Bearings (CAT. No. 2300/E)."

Bearing type		Type code	Shaft diameter mm	Page of bearing dimension table
Radial roller bearings	Needle roller bearing with cage	K, K...T2, K...S, KMJ...S, K...ZW, KV...S, KV...ZWS, K...L1	3 to 285	E-12 to E-25
	Connecting rod needle roller bearings with cage	PK, KBK, GPK, KMJ...S, KBK, KV...S	—	—
	Drawn cup needle roller bearings	HK, HKM, HK...ZWD, HKM...ZWD, BK, BK...ZWD, HK...L, HKM...L, HK...LL, HKM...LL, DCL, HCK	3 to 50	E-26 to E-33
	Solid type needle roller bearings	RNA48, RNA49, RNA49...R, RNA59, RNA69...R, NK, NK...R, NA48, NA49, NA49...R, NA59, NA69...R, NK+IR, NK...R+IR	5 to 440	E-34 to E-55
	Separable solid type needle roller bearings	RNAO, RNAO...ZW, NAO, NAO...ZW	—	—
	Clearance adjusting needle roller bearings	RNA49...S, NA49...S	—	—
Thrust roller bearings	Thrust cylindrical roller bearings	811, 812, 893, K811, K812, K893 WS, GS, 874, K874	10 to 160	E-56 to E-61
	Thrust needle roller bearings	AXK11, AS, WS, GS	10 to 160	E-62 to E-65
Complex bearings	Complex bearings	NKX, NKX...Z, NKXR, NKXR...Z, NKX+IR, NKX...Z+IR, NKXR+IR, NKXR...Z+IR, NKIA, NKIB, AXN, ARN	—	—
Track rollers	Cam followers	KR...(F), KR...(FLL), KRV...(F), KRV...(FLL), KR...(F)H, KRV...(F)H, KRT, KRT...LL, KRV, KRV...LL, CR, CR...LL, CRV, CRV...LL, CR...H, CRV...H, NUKR, NUKRT, NUKRU	3 to 64 (Stud diameter)	E-66 to E-83
	Roller followers	RNAB2, NAB2, RNA22...LL, NA22...LL, NATR, NATR...LL, NATV, NACV, NATV...LL, NACV...LL, NUTR, NUTW	5 to 50	E-84 to E-91
Components	Inner rings, needle rollers, snap rings, seals	IR, MI, F, WR, BR, G, GD, LEG, LEGD	—	D-24 to D-27
Linear motion bearings	Linear ball bearings	KLM, KH, KD, RLM, FF, FF...ZW, RF, BF	—	—
Textile machinery bearings	Bottom roller bearing tension pulleys	JPU...S, FRIS, FR	—	—

Note: 1. Bearings with polyamide resin cages (supplementary suffix code: T2/example: HK0408FT2) must be used at an allowable temperature of 120 °C or below or 100 °C or below for continuous use.

2. Bearings with an attached synthetic rubber seal and filled with grease inside (supplementary suffix code: L or LL / example: NATR20LL/3AS) must be used at an allowable temperature of -20 to 120 °C or 100 °C or below for continuous use.

2. Handling and accuracy of needle roller bearings

2.1 Required accuracy and surface hardness of raceway surfaces

For applications using needle roller bearings, the outside diameter of the shaft or the bore diameter of the housing or the gear is sometimes used directly as a raceway surface.

Table 1 shows the accuracy, surface roughness, and surface hardness required for raceway surfaces in order to keep radial clearance within the prescribed allowable tolerance range after needle roller bearing installation, and to ensuring high rotational accuracy. To set a surface hardness of the raceway surface from HRC 58 to 64 and obtain a sufficient load capacity, apply appropriate heat treatment to materials as shown in **Table 2**.

Depending on the usage conditions, the bearing function may not be satisfactory even with the following recommended values. If this applies, consult with NTN Engineering.

Table 1 Recommended accuracy of raceway surfaces

Characteristics	Shaft	Housing
Dimensional accuracy	IT5 (IT4)	IT6 (IT5)
Roundness Cylindricity (Max.)	IT3 (IT2)	IT4 (IT3)
Abutment squareness (Max.)	Radial	IT3
	Thrust	IT5 (IT4)
Surface roughness $\mu\text{m Ra}$	Shaft diameter $\phi 80$ or below: 0.2 Shaft diameter $\phi 81$ to $\phi 120$: 0.3 Shaft diameter over $\phi 120$: 0.4	
Surface hardness		HRC 58 to 64

Remarks: Accuracy in () applies for high rotational accuracy.

Table 2 Materials used for raceways

Steel type	Representative example	Standard
High carbon chrome bearing steel	SUJ2	JIS G 4805
Carbon tool steel	SK85 (Former: SK5)	JIS G 4401
Nickel chrome molybdenum steel	SNCM420	JIS G 4053 (Former: JIS G 4103)
Chrome steel	SCr420	JIS G 4053 (Former: JIS G 4104)
Chrome molybdenum steel	SCM420	JIS G 4053 (Former: JIS G 4105)
Stainless steel	SUS440C	JIS G 4303

When steel is surface-hardened by carburizing or carbonitriding, the depth from the surface to 550 HV is defined as effective case depth per JIS. The minimum value of the effective case depth is roughly estimated using formula (1).

$$Eht_{\min} \geq 0.8D_w (0.1 + 0.002D_w) \dots\dots (1)$$

Where:

Eht_{\min} : Minimum effective case depth, mm
 D_w : Roller diameter, mm

Needle roller bearings have low allowable misalignment because the ratio of roller length to roller diameter is high. For normal applications, bearing misalignment must not exceed the values shown in **Table 3**.

Table 3 Allowable misalignment of needle roller bearings

Bearing type	Allowable misalignment
Radial roller bearings	1/2 000
Thrust roller bearings	1/10 000

Mating part dimensions must be set so that the rolling surface does not come in contact with the recessed portion of the shaft or the chamfered area of the housing raceway surface. Contact NTN Engineering when dimension A_{\min} (see **Fig. 1**) must be confirmed.

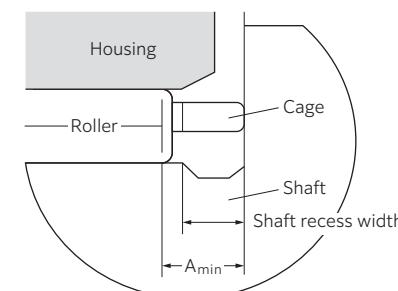


Fig. 1 Dimension A_{\min}

2.2 Needle roller bearing with cage

These needle roller bearings include needle rollers and cages that guide and hold the needle rollers. The structure is lightweight and compact because no inner ring or outer ring is used and the shaft and the housing are used as raceway surfaces.

Table 4 shows recommended fits for this bearing type, and **Table 5** shows the diameter dimensional tolerance and classification of needle rollers. See section 2.1 for the accuracy and surface hardness necessary for shafts and housings serving as the raceway surfaces for these bearings.

The needle roller diameter variation included in a single assembly is within 2 μm , and the standard classification shown in **Table 5** will be supplied if there is no particular designation. When two or more of the same bearings are to be used in tandem arrangement, it is necessary to use bearings having rollers of the same classification promote equal load sharing.

For caged needle roller bearings that are used for the connecting rod of small/medium reciprocating engines, see the special catalog "Needle Roller Bearings (CAT. No. 2300/E)."

Table 4 Fits recommended for needle roller bearings with cage

Shaft diameter mm	Recommended fits					
	Internal clearance less than normal		Normal clearance		Internal clearance greater than normal	
	Shaft	Housing	Shaft	Housing	Shaft	Housing
Up to 80	j5	G6	h5	G6	g6	G6
80 to 140	h5	G6	g5	G6	f6	G6
140 or more	h5	G6	f5	H6	f6	G6

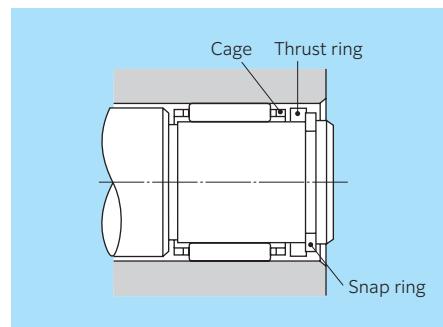
Fig. 2 Fixing using thrust ring

Table 5 Diameter dimensional tolerance and classification of needle rollers

Label color	Tolerance range (μm)	Classification
Red	0 to -2	Standard
Navy	-1 to -3	
Blue	-2 to -4	
Black	-3 to -5	
White	-4 to -6	
Gray	-5 to -7	Sub standard
Green	-6 to -8	
Brown	-7 to -9	
Yellow	-8 to -10	

When a caged needle roller bearing is used as a single body to be directly guided in the axial direction by a shaft shoulder (see **Fig. 2**), any part coming into contact with the cage side surface must be sufficiently finished without burrs. For high speed or heavy load operation, the contact surface is hardened and finished by grinding.

When a cage is to be guided in the axial direction with a snap ring (see **Fig. 2**), a thrust ring is used between the cage and the snap ring so that the snap ring lugs do not come in contact with the cage directly.



2.3 Drawn cup needle roller bearings

The outer ring of drawn cup needle roller bearings is formed by precision drawing from a thin steel plate, and is designed to have an appropriate accuracy for its intended function when press-fit into a rigid housing.

Therefore, **it is meaningless to measure the dimensional accuracy of the bearing itself before press fitting. After pressing into a ring gage (with wall thickness of 20 mm or more) having appropriate dimensions, the bearing accuracy is evaluated by measuring the roller inscribed circle diameter (F_w) with a plug gauge or a tapered gauge.**

Recommended fits for drawn cup needle roller bearings are shown in **Table 6**, and recommended shaft and housing accuracy is shown in **Table 7**. **Table 8.1** and **Table 8.2** show the dimensional tolerances of the ring gauge bore diameter dimension and the roller inscribed circle diameter (F_w) with respect to the standard metric series HK and BK types and the heavy load series HMK type.

Table 6 Drawn cup needle roller bearing housing and shaft fits

Bearing type	Housing		Shaft	
	Iron-based	Light alloy	No inner ring	With an inner ring
HK, BK	N6 (N7)	R6 (R7)		
HMK	J6 (J7)	M6 (M7)	h5 (h6)	k5 (j6)

Table 7 Recommended shaft and housing accuracy

Characteristics	Shaft	Housing
Dimensional accuracy	IT6 (IT5)	IT7 (IT6)
Roundness (Max.) Cylindricity	IT3	IT4
Abutment squareness (Max.)	IT3	IT3
Fitting surface roughness R_a	0.8	1.6

Note: Accuracy in () applies to bearings of accuracy Class 5 and higher.

When a plug gauge is used for the measurement of the roller inscribed circle diameter (F_w), the dimension of the go side is the lower limit of the dimensional tolerance of the roller inscribed circle diameter, and the dimension of the no-go side is the value obtained by adding 2 μm to the upper limit of the dimensional tolerance of the roller inscribed circle diameter.

Since the outer ring is formed by a thin steel plate, **the safety factor (S_0) when the bearing is used must be $S_0 \geq 3$ for standard specifications, and $S_0 \geq 2$ must be maintained for the carburized/quenched specification (HK-F type drawn cup needle roller bearings¹⁾.**

1) HK-F type drawn cup needle roller bearings
For details, see the special catalog "HK-F Type Drawn Cup Needle Roller Bearings (CAT. No. 3029/JE)." (Suffix code F is added to the bearing number.)

Table 8.1 Accuracy of drawn cup needle roller bearings (1)

Dimensional tolerance of roller inscribed circle diameter (HK and BK types) Unit: mm

Nominal roller inscribed circle diameter F_w	Nominal outer ring outside diameter D	Ring gauge bore diameter	Dimensional tolerance of roller inscribed circle diameter	
			Upper limit	Lower limit
3	6.5	6.484	3.016	3.006
4	8	7.984	4.022	4.010
5	9	8.984	5.022	5.010
6	10	9.984	6.022	6.010
7	11	10.980	7.028	7.013
8	12	11.980	8.028	8.013
9	13	12.980	9.028	9.013
10	14	13.980	10.028	10.013
12	16	15.980	12.034	12.016
12	18	17.980	12.034	12.016
13	19	18.976	13.034	13.016
14	20	19.976	14.034	14.016
15	21	20.976	15.034	15.016
16	22	21.976	16.034	16.016
17	23	22.976	17.034	17.016
18	24	23.976	18.034	18.016
20	26	25.976	20.041	20.020
22	28	27.976	22.041	22.020
25	32	31.972	25.041	25.020
28	35	34.972	28.041	28.020
30	37	36.972	30.041	30.020
35	42	41.972	35.050	35.025
40	47	46.972	40.050	40.025
45	52	51.967	45.050	45.025
50	58	57.967	50.050	50.025

When a drawn cup needle roller bearing is to be inserted into a housing, the marked side of the bearing must be press-fit into the appropriate position with the use of a jig. (There is no designation for the installation direction of pre-bent specification products¹⁾.)

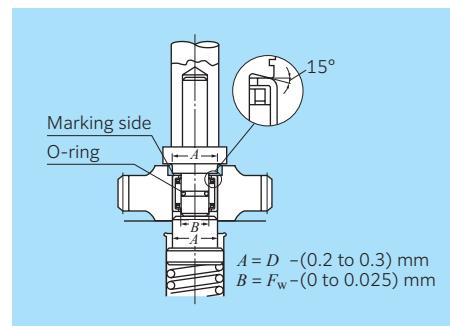


Fig. 3

Table 8.2 Accuracy of drawn cup needle roller bearings (2)

Dimensional tolerance of roller inscribed circle diameter (HMK type) Unit: mm

Nominal roller inscribed circle diameter F_w	Nominal outer ring outside diameter D	Ring gauge bore diameter	Dimensional tolerance of roller inscribed circle diameter	
			Upper limit	Lower limit
8	15	14.995	8.028	8.013
9	16	15.995	9.028	9.013
10	17	16.995	10.028	10.013
12	19	18.995	12.034	12.016
14	22	21.995	14.034	14.016
15	22	21.995	15.034	15.016
16	24	23.995	16.034	16.016
17	24	23.995	17.034	17.016
18	25	24.995	18.034	18.016
19	27	26.995	19.041	19.020
20	27	26.995	20.041	20.020
21	29	28.995	21.041	21.020
22	29	28.995	22.041	22.020
24	31	30.994	24.041	24.020
25	33	32.994	25.041	25.020
26	34	33.994	26.041	26.020
28	37	36.994	28.041	28.020
29	38	37.994	29.041	29.020
30	40	39.994	30.041	30.020
32	42	41.994	32.050	32.025
35	45	44.994	35.050	35.025
37	47	46.994	37.050	37.025
38	48	47.994	38.050	38.025
40	50	49.994	40.050	40.025
45	55	54.994	45.050	45.025
50	62	61.994	50.050	50.025

The bearings must not be directly struck by a hammer when being installed. Use an installation jig like that shown in Fig. 3, having a mandrel equipped with an O-ring for ease of installation, should be used to ensure the bearing will not fall off or become damaged during installation.

When inserting an inner ring or a shaft into a drawn cup needle roller bearing installed in a housing, insert it straightly by aligning the central axis of the inner ring or the shaft with the central axis of the housing.

Since a drawn cup needle roller bearing is positioned by means of the housing, it is unnecessary to provide a snap ring or a shoulder. However, when a drawn cup needle roller bearing is to be press-fitted into a housing having a shoulder, it is necessary to pay attention to prevent the bearing side surface from contacting the shoulder, thereby causing deformation of the bearing.

1) Pre-bent specification

The outer ring rib is hardened on both sides by heat treating the outer ring after inserting the cage and rollers and bending the edge of the ring. Thus, bearings can be press-fitted from any direction compared with conventional products, which required applying a jig on the outer ring marking side. (Suffix code M is added to the bearing number.)

2.4 Solid type needle roller bearings

These bearings have a non-separable construction held together by ribs or side plates on both sides of the outer ring, with needle rollers and cages contained within a solid (machined) outer ring. Since the outer ring is solid (machined), it has high rigidity and the bearing accuracy can be increased; therefore, the bearings are suitable for applications that require high speed, heavy load, and high rotational accuracy.

There are two types of solid type needle roller bearings: one having an inner ring and one having no inner ring. Bearings without an inner ring use the shaft directly as a raceway surface, and the required dimensional tolerance of the shaft diameter (raceway diameter) is as shown in Table 9 based on required operating clearance (see Table 1 required accuracy of other parameters). The corresponding dimensional tolerance of the housing bore is set to K7, which is widely used in general. Please consult NTN Engineering when setting the dimensional tolerance of the housing bore to other classes.

Table 9 Dimensional tolerance for shaft (raceway diameter)

Roller inscribed circle diameter F_w mm	Shaft tolerance class				
	Over	Incl.	Internal clearance less than normal	Normal clearance	Internal clearance greater than normal
80	160	k5	k5	h5	f6
160	180	k5	g5	g5	f6
180	200	j5	j5	g5	e6
200	250	j5	f6	f6	e6
250	315	h5	f6	f6	e6
315	400	g5	f6	d6	

Table 10.1 and **Table 10.2** show values of the radial internal clearance of bearings with an inner ring. **Table 10.1** shows the clearance of interchangeable bearings, and the clearance values are satisfied even if the inner rings and outer rings are intermixed. **Table 10.2** shows the clearance of non-interchangeable bearings, and the clearance range is tightly controlled. Therefore, the inner rings and outer rings cannot be intermixed. The clearance codes are C2, normal, C3, and C4 from smallest to largest, and suffix code NA is added for the non-interchangeable clearance.

When there is an oil hole on the raceway surface, **bearings should be installed such that the oil hole position is located in the non-loaded region**. A bearing with an inner ring must be used within the allowable movement amount (*s*) (a state in which the rollers are within the range of the inner ring effective contact length). The allowable movement amount (*s*) is illustrated in **Fig. 4**, values are listed in the bearing dimension tables.

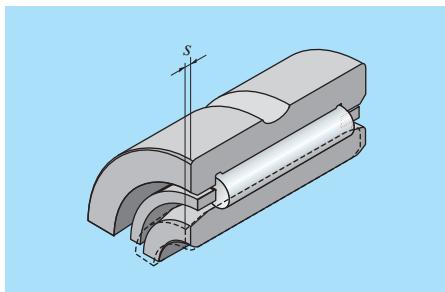


Fig. 4 Allowable movement amount (*s*)

Table 10.1 Radial internal clearance of solid type needle roller bearings (1) interchangeable bearings Unit: μm

Nominal bearing bore diameter <i>d</i> mm	C2	Normal ¹⁾	C3	C4
Over Incl.	Min. Max.	Min. Max.	Min. Max.	Min. Max.
— 10	0 30	10 40	25 55	35 65
10 18	0 30	10 40	25 55	35 65
18 24	0 30	10 40	25 55	35 65
24 30	0 30	10 45	30 65	40 70
30 40	0 35	15 50	35 70	45 80
40 50	5 40	20 55	40 75	55 90
50 65	5 45	20 65	45 90	65 105
65 80	5 55	25 75	55 105	75 125
80 100	10 60	30 80	65 115	90 140
100 120	10 65	35 90	80 135	105 160
120 140	10 75	40 105	90 155	115 180
140 160	15 80	50 115	100 165	130 195
160 180	20 85	60 125	110 175	150 215
180 200	25 95	65 135	125 195	165 235
200 225	30 105	75 150	140 215	180 255
225 250	40 115	90 165	155 230	205 280
250 280	45 125	100 180	175 255	230 310
280 315	50 135	110 195	195 280	255 340
315 355	55 145	125 215	215 305	280 370
355 400	65 160	140 235	245 340	320 415
400 450	70 190	155 275	270 390	355 465

1) No clearance code is given to this type of bearings.

Table 10.2 Radial internal clearance of solid type needle roller bearings (2) non-interchangeable bearings Unit: μm

Nominal bearing bore diameter <i>d</i> mm	C2NA	Normal ¹⁾	C3NA	C4NA
Over Incl.	Min. Max.	Min. Max.	Min. Max.	Min. Max.
— 10	10 20	20 30	35 45	45 55
10 18	10 20	20 30	35 45	45 55
18 24	10 20	20 30	35 45	45 55
24 30	10 25	25 35	40 50	50 60
30 40	12 25	25 40	45 55	55 70
40 50	15 30	30 45	50 65	65 80
50 65	15 35	35 50	55 75	75 90
65 80	20 40	40 60	70 90	90 110
80 100	25 45	45 70	80 105	105 125
100 120	25 50	50 80	95 120	120 145
120 140	30 60	60 90	105 135	135 160
140 160	35 65	65 100	115 150	150 180
160 180	35 75	75 110	125 165	165 200
180 200	40 80	80 120	140 180	180 220
200 225	45 90	90 135	155 200	200 240
225 250	50 100	100 150	170 215	215 265
250 280	55 110	110 165	185 240	240 295
280 315	60 120	120 180	205 265	265 325
315 355	65 135	135 200	225 295	295 360
355 400	75 150	150 225	255 330	330 405
400 450	85 170	170 255	285 370	370 455

1) Only code "NA" is given to this type of bearings.
Example: NA4920NA

2.5 Thrust roller bearing

Thrust roller bearings are bearings having a disc-shaped raceway combined with a cage-and-roller assembly having needle rollers or cylindrical rollers radially embedded, and are suitable for axial loads applied in a single direction.

Further, a shaft or housing can be directly used as a raceway surface without using a separate raceway ring. Thereby, size in the axial direction can be minimized, and lightweight and compact designs can be obtained. **Table 11** shows fits recommended for thrust roller bearings. See **Table 1** for the required accuracy of the raceway surface.

Table 11 Fits recommended for thrust roller bearings

Bearing parts	Type and class	
	Shaft diameter	Housing bore
AXK type, K811 type	Bore diameter guide	$h8$ ¹⁾
K812 type, K893 type	Outside diameter guide	$H9$ ¹⁾
WS type raceway (inner ring)	$h6$	—
GS type raceway (outer ring)	—	$H7$
Steel raceway AS type	Shaft fixing	$h10$ Clearance with housing
	Housing fixing	$H11$ Clearance with shaft

1) The guide surface is finished by grinding.

2.6 Cam follower/roller follower

A cam follower is a track roller having a stud in place of an inner ring, and the outer ring rolls on a track. It is a bearing used as an eccentric roller, a guide roller, etc., and it can have a cylindrical shape or a spherical shape for the outer ring outside diameter. Cam follower bearings are offered in both cage type and full complement designs.

When attaching a cam follower **do not strike the rib part with a hammer because sharp impact may cause cracks and rotational failure (see Fig. 5)**. In addition, the oil supply hole position on the stud raceway surface of the cam follower is indicated by the **NTN** mark on the stud rib surface. **Install it by rotating the nut while the fixing the stud so that the mark (oil hole) is positioned in the non-loaded region (see Fig. 6)**. The thread part may break if too much tightening torque is applied.

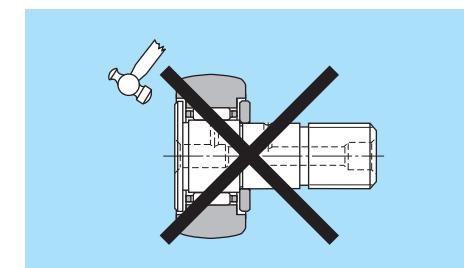


Fig. 5

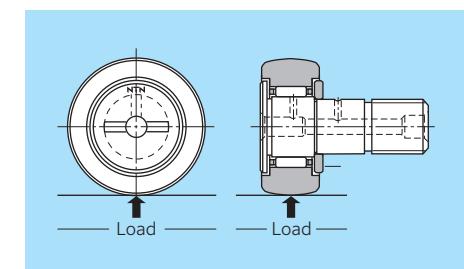


Fig. 6

A roller follower is a bearing in which the outer ring rolls on a track. As with the cam follower, there is a cylindrical shape or a spherical shape for the outer ring outside diameter, and are offered in both cage type and full complement designs. Common uses include use as an eccentric roller, guide roller, rocker arm roller, cam roller, pressure roller, etc.

A roller follower must be installed so that the oil hole is positioned in the non-loaded region because installing the oil hole position of the inner ring in the loaded region may shorten the bearing life.

Table 12 shows the radial internal clearance of cam followers and roller followers, **Table 13** and **Table 14** show the dimensional accuracy and recommended fits of cam followers, and **Table 15** shows the recommended fits of roller followers.

Table 12 Radial internal clearance of cam followers and roller followers Unit: μm

Nominal roller inscribed circle diameter F_w mm Over Incl.	C2		CN (normal)		C3		C4		
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	
3	6	0	10	3	17	15	30	20	40
6	10	0	12	5	20	15	30	25	45
10	18	0	15	5	25	15	35	30	55
18	30	0	20	10	30	20	40	40	65
30	50	0	25	10	40	25	55	50	80
50	80	0	30	15	50	30	65	60	100
80	100	0	35	20	55	35	75	70	115

Table 13 Dimensional accuracy of cam followers Unit: μm

Bearing	Outer ring shape	Stud diameter	Outer ring outside diameter	Outer ring width
Metric series	Spherical surface	h7	0	JIS Class 0
	Cylindrical surface		-50	
Inch series	Spherical surface	+25 0	0	-130
	Cylindrical surface		-50 0 -25	

Table 14 Fits recommended for cam followers

Bearing	Type and class of mounting hole
Metric series	H7
Inch series	F7

Note: Assembly must be done without backlash for impact loads.

Table 15 Fits recommended for roller followers

Type and class of shaft	
Without an inner ring	With an inner ring
k5 or k6	g6 or h6

The maximum radial load that can be statically permitted on the contact surface between the track and the track roller is referred to as the track load capacity, and the value differs depending on the hardness of the track. The track load capacity specified in the dimension table is a value considering a track hardness of HRC 40, and the load capacity of tracks having different hardness may be obtained by multiplying the track load capacity in the dimension table by the correction coefficient G in **Table 16**. However, when the calculated track load capacity exceeds the basic static rating load C_{0r} of the bearing, the track load capacity is equal to the basic static rating load C_{0r} of the bearing.

Since **NTN** cam followers and roller followers are generally installed with cantilever loading, a non-uniform load (one-sided load) may act on the bearing due to the influence of loosening of the fitting caused by continuous use. For stable operation of equipment, it is necessary to pay sufficient attention to the looseness of the fitting.

Further, lubrication is also necessary between the outer ring outside diameter surface and the track of the bearing. Even after lubrication, the bearing and the track may be damaged at an early stage when slippage occurs between the outer ring outside diameter surface and the track of the bearing due to rapid radial load fluctuation or rotational speed fluctuation during use.

For details, see the special catalog "Needle Roller Bearings (CAT. No. 2300/E)" or "Cam Followers & Roller Followers (CAT. No. 3604/JE)."

Table 16 Correction coefficient G

Hardness (HRC)	Correction coefficient G	
	Cylindrical shape	Spherical shape
20	0.368	0.223
25	0.459	0.311
30	0.583	0.446
35	0.750	0.650
40	1.000	1.000
45	1.414	1.681
50	1.987	2.800
55	2.787	4.652

Needle Roller Bearings

NTN

Needle roller and cage assemblies

K type

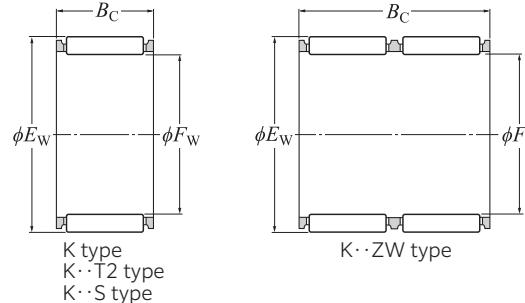
K · T2 type

K · S type

K · ZW type

KMJ · S type

KV · S type

 F_w 3–10 mm

Boundary dimensions mm F_w E_w B_c			Basic load rating dynamic N C_r		Fatigue load limit static N C_{0r}	Allowable speed min ⁻¹ Grease lubrication Oil lubrication	Number	Mass kg (approx.)	
3	6	7	-0.2 -0.55	1 460	970	118	33 000 50 000	K3×6×7T2T	0.0004
4	6	8	-0.2 -0.55	1 560	1 330	162	30 000 45 000	K4×6×7.8XT2	0.0003
	7	7	-0.55	1 770	1 270	155	30 000 45 000	K4×7×7T2	0.0005
5	8	8	-0.2 -0.55	2 640	2 190	267	27 000 40 000	K5×8×8T2	0.0007
	8	10	-0.55	2 720	2 250	275	27 000 40 000	K5×8×10T2	0.0009
6	9	8	-0.2 -0.55	2 660	2 280	278	25 000 37 000	K6×9×8T2T	0.0009
	9	10	-0.2 -0.55	3 400	3 150	380	25 000 37 000	K6×9×10T2T	0.0011
	10	13		4 400	3 700	455	25 000 37 000	K6×10×13T2	0.0019
	10	8		2 670	2 350	286	23 000 34 000	K7×10×8T2	0.0009
7	10	10	-0.2 -0.55	3 400	3 200	390	23 000 34 000	K7×10×10T2	0.0011
	10	13		5 050	5 400	655	23 000 34 000	KV7×10×12.8X3S	0.0023
	11	8		3 150	3 000	365	21 000 32 000	K8×11×8T2T	0.0011
	11	9		3 150	3 000	365	21 000 32 000	8E-KV8×11×8.8X2S	0.0019
	11	10		4 000	4 100	500	21 000 32 000	K8×11×10T2	0.0013
8	11	12	-0.2 -0.55	4 450	4 650	570	21 000 32 000	8E-KV8×11×11.8X2S	0.0025
	11	13	-0.55	4 850	5 200	635	21 000 32 000	K8×11×13	0.0026
	12	10		4 650	4 150	510	21 000 32 000	K8×12×10T2	0.0020
	12	12		5 600	5 300	650	21 000 32 000	8E-KV8×12×11.8X1S	0.0040
	12	13		5 050	4 650	565	21 000 32 000	K8×12×13	0.0036
9	12	10	-0.2 -0.55	4 550	5 000	615	20 000 30 000	K9×12×10T2	0.0015
	12	13	-0.55	5 500	6 400	780	20 000 30 000	K9×12×13T2	0.0021
	13	10		4 550	5 100	620	19 000 28 000	K10×13×10T2T	0.0016
	13	13		5 450	6 450	790	19 000 28 000	8E-KV10×13×12.8XS	0.0032
	14	8		4 300	3 950	485	19 000 28 000	K10×14×8	0.0027
10	14	10	-0.2 -0.55	5 500	5 450	660	19 000 28 000	K10×14×10T	0.0034
	14	11	-0.55	5 500	5 450	660	19 000 28 000	8E-KV10×14×10.8XS	0.0039
	14	11.5		6 800	7 200	875	19 000 28 000	KMJ10×14×11.3XS	0.0040
	14	13		6 600	6 900	840	19 000 28 000	K10×14×13	0.0044
	14	14		7 150	7 650	930	19 000 28 000	8E-KV10×14×13.8X4S	0.0050

Note: Bearings may be delivered with a different cage type even if they are ordered by the bearing numbers in the table.

Needle Roller Bearings

NTN

Note: Bearings may be delivered with a different cage type even if they are ordered by the bearing numbers in the table.

Needle Roller Bearings

Needle roller and cage assemblies

K type

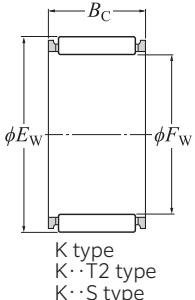
K·T2 type

K·S type

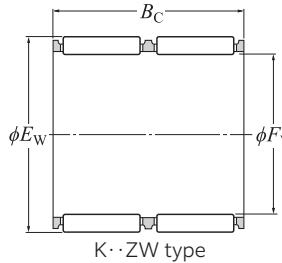
K·ZW type

KMJ·S type

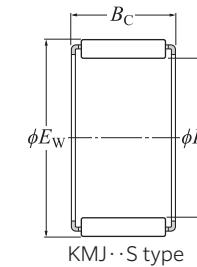
KV·S type



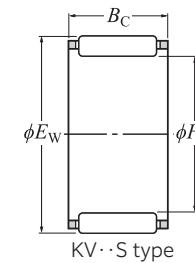
K type
K·T2 type
K·S type



K·ZW type



KMJ·S type



KV·S type

F_w 22–25 mm

Boundary dimensions		Basic load rating		Fatigue load limit	Allowable speed		Number	Mass
	mm	dynamic N	static C _r	N C _{0r}	min ⁻¹	Grease lubrication	Oil lubrication	kg (approx.)
22	F_w 29 16	18 700	22 700	2 770	12 000	18 000	K22×29×16	0.023
	30 15	19 300	21 700	2 640	12 000	18 000	K22×30×15T	0.022
	30 17.5	23 200	27 500	3 350	12 000	18 000	KMJ22×30×17.3X2S	0.024
	30 24	31 000	40 000	4 900	12 000	18 000	KMJ22×30×23.8X3S	0.035
23	27 13	11 400	17 700	2 160	11 000	17 000	KMJ23×27×12.8X1S	0.0086
	28 24	19 800	31 000	3 750	11 000	17 000	K23×28×24	0.023
	29 18	20 600	28 800	3 500	11 000	17 000	KMJ23×29×17.8X2S	0.019
24	28 10	9 000	13 200	1 610	11 000	17 000	K24×28×10T	0.0080
	28 13	10 800	16 800	2 050	11 000	17 000	K24×28×13	0.010
	28 17	14 300	23 900	2 920	11 000	17 000	K24×28×17	0.013
	29 13	12 300	16 900	2 060	11 000	17 000	K24×29×13	0.012
	30 17	18 400	25 200	3 050	11 000	17 000	K24×30×17	0.022
	30 31	27 900	43 000	5 200	11 000	17 000	K24×30×31ZW	0.039
	29 10	8 950	13 300	1 620	11 000	16 000	K25×29×10	0.0083
25	29 13	10 800	16 900	2 050	11 000	16 000	K25×29×13	0.010
	29 17	14 200	24 000	2 930	11 000	16 000	K25×29×17S	0.014
	30 13	13 200	18 800	2 290	11 000	16 000	K25×30×13	0.013
	30 17	17 400	26 800	3 250	11 000	16 000	K25×30×17S	0.017
	30 20	19 400	31 000	3 750	11 000	16 000	K25×30×20SV3	0.021
	30 22	22 300	37 000	4 500	11 000	16 000	KMJ25×30×21.8XS	0.020
	30 26	21 800	35 500	4 350	11 000	16 000	K25×30×26ZW	0.027
	30 39	29 800	53 500	6 550	11 000	16 000	K25×30×39ZW	0.040
	31 13	15 200	19 900	2 430	11 000	16 000	K25×31×13V3	0.018
	31 14	16 500	22 100	2 700	11 000	16 000	K25×31×14	0.018
31	31 17	18 300	25 300	3 100	11 000	16 000	K25×31×17	0.022
	31 18.5	21 000	30 000	3 650	11 000	16 000	KMJ25×31×18.3X1SK	0.021
	31 21	22 500	33 000	4 000	11 000	16 000	K25×31×21V3	0.028
	32 16	19 500	24 700	3 000	11 000	16 000	K25×32×16	0.027
	33 24	34 500	47 000	5 750	11 000	16 000	KMJ25×33×24S	0.040

Note: Bearings may be delivered with a different cage type even if they are ordered by the bearing numbers in the table.

Needle Roller Bearings

NTN

Note: Bearings may be delivered with a different cage type even if they are ordered by the bearing numbers in the table.

● Needle Roller Bearings

Needle roller and cage assemblies

K type

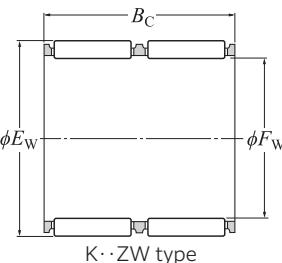
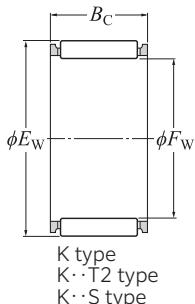
K·T2 type

K·S type

K·ZW type

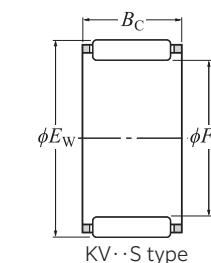
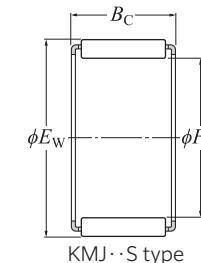
KMJ·S type

KV·S type



NTN

● Needle Roller Bearings



F_w 31–35 mm

Boundary dimensions mm	Basic load rating			Fatigue load limit min ⁻¹	Allowable speed	Number	Mass kg (approx.)
	F_w	E_w	B_c		dynamic N	static C _r	Grease lubrication C _{0r}
31	35	24	−0.2	21 200	43 500	5 300	8 500 13 000 KV31×35×23.8XS 0.022
	36	14	−0.55	15 800	25 400	3 100	8 500 13 000 KV31×36×13.8XS 0.017
32	36	15		14 300	26 400	3 200	8 500 13 000 K32×36×15ST 0.017
	37	13		14 500	23 000	2 810	8 500 13 000 K32×37×13 0.018
	37	17		19 200	33 000	4 000	8 500 13 000 K32×37×17S 0.022
	37	26		24 900	46 000	5 600	8 500 13 000 K32×37×26ZWV3 0.032
	37	27	−0.2	29 600	57 500	7 000	8 500 13 000 K32×37×27 0.037
	38	14		19 800	30 500	3 700	8 500 13 000 Kmj32×38×14S 0.022
	38	26		31 500	54 000	6 600	8 500 13 000 K32×38×26 0.041
	39	16		22 600	32 000	3 900	8 500 13 000 K32×39×16V1 0.033
33	38	30.5	−0.2	24 000	35 000	4 250	8 500 13 000 K32×39×18 0.037
	34	40	39.5	39 000	73 500	8 950	8 000 12 000 KV34×40×39.3X1ZWS 0.066
35	39	22.5		21 500	46 000	5 600	7 500 11 000 KV35×39×22.3XS 0.024
	39	24		21 300	45 000	5 500	7 500 11 000 K35×39×23.8X1T2 0.015
	40	13		15 200	25 100	3 050	7 500 11 000 K35×40×13 0.019
	40	17		20 000	36 000	4 350	7 500 11 000 K35×40×17 0.025
	40	19		22 300	41 000	5 000	7 500 11 000 K35×40×19 0.029
	40	26		26 100	50 000	6 100	7 500 11 000 K35×40×26ZW 0.037
	40	30	−0.2	26 100	50 000	6 100	7 500 11 000 K35×40×30ZW 0.043
	41	14		19 400	30 500	3 700	7 500 11 000 K35×41×14 0.026
	41	15		20 900	33 500	4 050	7 500 11 000 K35×41×15 0.027
	41	24		31 000	55 500	6 800	7 500 11 000 K35×41×23.8X1 0.042
	41	40		43 000	84 000	10 200	7 500 11 000 K35×41×40ZW 0.055
	42	16		24 100	36 000	4 350	7 500 11 000 K35×42×16 0.035
	42	18		24 700	37 000	4 500	7 500 11 000 K35×42×18 0.039

Note: Bearings may be delivered with a different cage type even if they are ordered by the bearing numbers in the table.

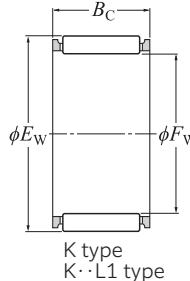
Note: Bearings may be delivered with a different cage type even if they are ordered by the bearing numbers in the table.

Needle Roller Bearings

Needle roller and cage assemblies

K type

K·L1 type



F_w 105–170 mm

Boundary dimensions			Basic load rating		Fatigue load limit	Allowable speed	Number	Mass	
	mm		dynamic N	static N		min ⁻¹		kg	
	F_w	E_w	B_c	C_r	C_{0r}	Grease lubrication	Oil lubrication	(approx.)	
105	112	21	−0.3	48 500	127 000	15 100	2 500 3 800	K105×112×21	0.130
	112	31	−0.65	71 000	207 000	24 600	2 500 3 800	K105×112×31	0.176
	113	30		77 500	210 000	25 000	2 500 3 800	K105×113×30	0.198
110	117	24	−0.3	54 500	149 000	17 500	2 400 3 600	K110×117×24	0.145
	117	34	−0.65	77 500	235 000	27 600	2 400 3 600	K110×117×34	0.205
	118	30		79 000	219 000	25 700	2 400 3 600	K110×118×30	0.217
115	123	27	−0.3	64 000	170 000	19 700	2 300 3 500	K115×123×27	0.200
	125	34	−0.65	95 000	241 000	27 800	2 300 3 500	K115×125×34	0.330
120	127	24	−0.3	57 500	165 000	18 900	2 200 3 300	K120×127×24	0.160
	127	34	−0.65	82 000	260 000	29 800	2 200 3 300	K120×127×34	0.235
125	133	35	−0.3	87 000	260 000	29 300	2 100 3 200	K125×133×35	0.275
	135	34	−0.65	100 000	265 000	29 800	2 100 3 200	K125×135×34	0.350
130	137	24	−0.3	59 000	175 000	19 600	2 100 3 100	K130×137×24	0.170
	137	34	−0.65	84 500	277 000	31 000	2 100 3 100	K130×137×34	0.240
135	143	35	−0.3	92 500	288 000	32 000	2 000 3 000	K135×143×35L1	0.313
	150	38	−0.65	145 000	325 000	36 000	2 000 3 000	K135×150×38	0.590
145	153	26	−0.3	72 000	214 000	23 100	1 900 2 800	K145×153×26	0.250
	153	28	−0.65	80 500	247 000	26 700	1 900 2 800	K145×153×28	0.252
	153	36		100 000	325 000	35 000	1 900 2 800	K145×153×36	0.335
150	160	46	−0.3	149 000	470 000	50 500	1 800 2 700	K150×160×46	0.550
115	163	26	−0.3	73 500	224 000	23 800	1 700 2 600	K155×163×26	0.270
	163	36	−0.65	102 000	340 000	36 000	1 700 2 600	K155×163×36	0.355
160	170	46	−0.3	155 000	505 000	53 000	1 700 2 500	K160×170×46	0.570
165	173	26	−0.3	79 000	251 000	26 100	1 600 2 400	K165×173×26	0.290
	173	32	−0.65	97 000	330 000	34 000	1 600 2 400	K165×173×32	0.340
	173	36		109 000	380 000	39 500	1 600 2 400	K165×173×36	0.375
170	180	46	−0.3	160 000	540 000	55 500	1 600 2 400	K170×180×46	0.620

Note: Bearings may be delivered with a different cage type even if they are ordered by the bearing numbers in the table.

Needle Roller Bearings

Note: Bearings may be delivered with a different cage type even if they are ordered by the bearing numbers in the table.

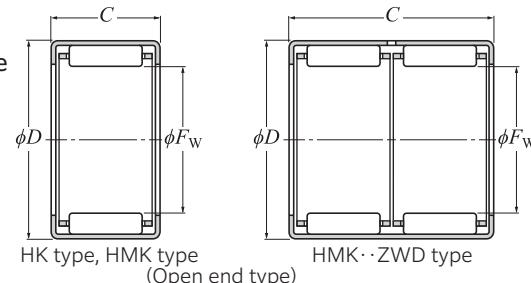
● Needle Roller Bearings

Drawn cup needle roller bearings

HK type

HMK type, HMK··ZWD type

BK type



F_w 40–50 mm

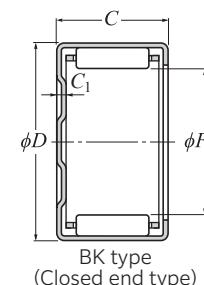
Boundary dimensions mm F_w	C	C_1	Basic load rating dynamic C_r	Basic load rating static C_{0r}	Fatigue load limit C_u	Allowable speed min ⁻¹ Grease lubrication	Number		Mass kg (approx.)	Applied inner ring ¹⁾ (approx.)
							Open end type	Closed end type		
40	50	25	—	41 000	67 500	8 250	4 000	6 000	7E-HMK4025	—
	50	30	—	49 000	85 000	10 400	4 000	6 000	HMK4030	—
	50	40	—	58 500	107 000	13 000	4 000	6 000	HMK4040ZWD	—
45	52	16	—	21 600	43 000	5 250	3 700	5 500	HK4516	—
	52	16	2.7	21 600	43 000	5 250	3 700	5 500	—	BK4516
	52	20	—	27 600	59 000	7 200	3 700	5 500	HK4520	—
	52	20	2.7	27 600	59 000	7 200	3 700	5 500	—	BK4520
	55	20	—	32 000	51 000	6 200	3 700	5 500	7E-HMK4520CT	—
	55	25	—	41 500	71 500	8 700	3 700	5 500	HKM4525	—
	55	30	—	49 500	90 000	11 000	3 700	5 500	7E-HMK4530CT	—
	55	40	—	59 500	113 000	13 800	3 700	5 500	HMK4540ZWD	—
50	58	20	—	31 500	63 000	7 700	3 200	4 800	HK5020	—
	58	20	2.7	31 500	63 000	7 700	3 200	4 800	—	BK5020
	58	25	—	38 500	82 000	10 000	3 200	4 800	HK5025	—
	58	25	2.7	38 500	82 000	10 000	3 200	4 800	—	BK5025
	62	12	—	18 200	23 600	2 880	3 200	4 800	7E-HMK5012	—
	62	15	—	25 900	37 000	4 550	3 200	4 800	7E-HMK5015	—
	62	20	—	37 500	60 000	7 300	3 200	4 800	7E-HMK5020CT	—
	62	25	—	48 000	82 500	10 100	3 200	4 800	7E-HMK5025	—
	62	30	—	58 500	105 000	12 800	3 200	4 800	7E-HMK5030CPX1	—
	62	40	—	70 000	134 000	16 300	3 200	4 800	7E-HMK5040ZWD	—
	62	45	—	79 000	156 000	19 100	3 200	4 800	7E-HMK5045ZWCDPX1	—

1) If the bearing has an inner ring, the value indicates HK + IR.

Example: HK4516+IR40×45×17

● Needle Roller Bearings

NTN

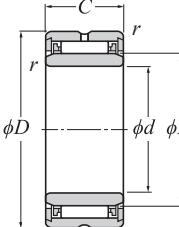


● Needle Roller Bearings

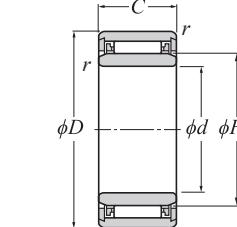
Machined-ring needle roller bearings with an inner ring

NTN

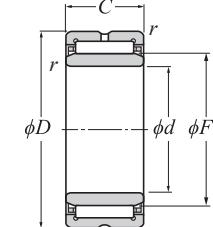
NA49 type
NA59 type
NA69 type
NK+IR type



NA49 type ($\phi d \leq 9$ mm)



NK+IR type ($\phi d \leq 9$ mm)



NA49·R type ($\phi d \geq 10$ mm)

NA59 type

NA69·R type

NK+IR type ($\phi d \geq 10$ mm)

d 5–17 mm

Boundary dimensions				Basic load rating	Fatigue load limit	Allowable speed	Number	
	mm	dynamic	static	C_r	C_{0r}	min^{-1}		
	d	D	C	r_s min ¹⁾	F	$s^2)$		
5	13	10	0.15	7	—	2 670	2 350	287 23 000 34 000 NA495T2
	15	12	0.3	8	1.5	4 000	4 100	500 21 000 32 000 NK8/12T2+IR5×8×12
	15	16	0.3	8	2	4 850	5 200	635 21 000 32 000 NK8/16T2+IR5×8×16
6	15	10	0.15	8	—	3 150	3 000	365 21 000 32 000 NA496T2T
	16	12	0.3	9	1.5	4 550	5 000	615 20 000 30 000 NK9/12T2+IR6×9×12
	16	16	0.3	9	2	5 500	6 400	780 20 000 30 000 NK9/16T2+IR6×9×16
7	17	10	0.15	9	—	3 600	3 650	445 20 000 30 000 NA497
	17	12	0.3	10	1.5	4 550	5 100	620 19 000 28 000 NK10/12T2+IR7×10×12
	17	16	0.3	10	2	5 450	6 450	790 19 000 28 000 8E-NK10/16CT+IR7×10×16
8	19	11	0.15	10	—	5 250	5 150	630 19 000 28 000 NA498CT
9	19	12	0.3	12	1.5	5 000	6 100	740 17 000 26 000 NK12/12+IR9×12×12
	19	16	0.3	12	2	6 000	7 700	940 17 000 26 000 NK12/16+IR9×12×16
	20	11	0.3	12	—	4 850	4 900	595 17 000 26 000 NA499
10	22	13	0.3	14	0.5	8 600	9 200	1 120 16 000 24 000 NA4900R
	22	16	0.3	14	0.5	10 300	11 500	1 400 16 000 24 000 NK14/16RCT+IR10×14×16
	22	20	0.3	14	0.5	13 000	15 600	1 900 16 000 24 000 NK14/20R+IR10×14×20
12	24	13	0.3	16	0.5	9 550	10 900	1 330 15 000 23 000 NA4901R
	24	16	0.3	16	0.5	12 200	14 900	1 820 15 000 23 000 NK16/16R+IR12×16×16
	24	20	0.3	16	0.5	14 600	18 800	2 290 15 000 23 000 NK16/20R+IR12×16×20
	24	22	0.3	16	1	15 400	20 000	2 440 15 000 23 000 NA6901R
15	27	16	0.3	19	0.5	13 300	17 400	2 120 14 000 21 000 NK19/16R+IR15×19×16
	27	20	0.3	19	0.5	16 000	22 200	2 700 14 000 21 000 NK19/20R+IR15×19×20
	28	13	0.3	20	0.5	10 300	12 800	1 560 13 000 20 000 NA4902R
	28	18	0.3	20	0.5	14 100	19 100	2 330 13 000 20 000 NA5902CT
	28	23	0.3	20	1	17 600	25 300	3 100 13 000 20 000 NA6902R
17	29	16	0.3	21	0.5	13 700	18 700	2 280 13 000 19 000 NK21/16R+IR17×21×16
	29	20	0.3	21	0.5	17 400	25 400	3 100 13 000 19 000 NK21/20R+IR17×21×20
	30	13	0.3	22	0.5	11 200	14 600	1 780 12 000 18 000 NA4903R

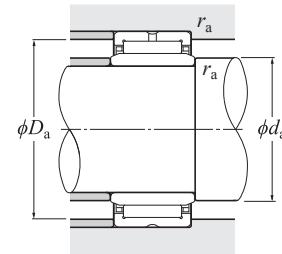
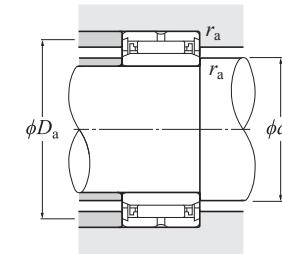
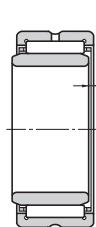
1) Smallest allowable dimension for chamfer dimension r .

2) Allowable axial movement amount of the inner ring with respect to the outer ring.

3) Largest allowable dimension for fillet radius r_a of housing and shaft.

● Needle Roller Bearings

NTN



Installation-related dimensions				Mass
	mm			kg
	d_a Min.	D_a Max.	r_{as} Max. ³⁾	(approx.)
6.2	8.5	0.15	0.007	
7	9.5	0.3	0.012	
7	9.5	0.3	0.016	
8	9.5	0.15	0.009	
8	10.5	0.3	0.013	
8	10.5	0.3	0.017	
9	10.5	0.15	0.010	
9	11.5	0.3	0.014	
9	11.5	0.3	0.018	
10	12	0.15	0.016	
11	13.5	0.3	0.018	
11	13.5	0.3	0.022	
11	14	0.3	0.017	
12	20	0.3	0.024	
12	20	0.3	0.030	
12	20	0.3	0.038	
14	22	0.3	0.026	
14	22	0.3	0.033	
14	22	0.3	0.042	
14	22	0.3	0.046	
17	25	0.3	0.039	
17	25	0.3	0.045	
17	26	0.3	0.036	
17	26	0.3	0.052	
17	26	0.3	0.064	
19	27	0.3	0.042	
19	27	0.3	0.053	
19	28	0.3	0.037	

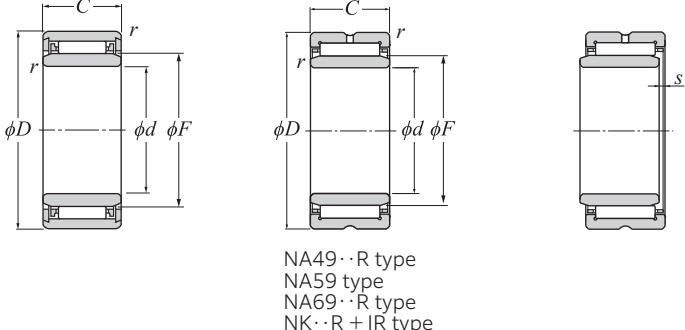
Note: The number of inner rings (IR) is composed of the IR bore diameter dimension × outside diameter dimension × width dimension.

● Needle Roller Bearings

Machined-ring needle roller bearings with an inner ring

NTN

NA49 type
NA59 type
NA69 type
NK+IR type



d 17–32 mm

	Boundary dimensions				Basic load rating	Fatigue load limit	Allowable speed	Number		
	<i>d</i>	<i>D</i>	<i>C</i>	<i>r_s</i> min ¹⁾		dynamic <i>C_r</i>	static <i>C_{0r}</i>	min ⁻¹ Grease lubrication	min ⁻¹ Oil lubrication	
17	30	18	0.3	22	0.5	15 200	21 700	2 650	12 000 18 000	NA5903
	30	23	0.3	22	1	18 200	27 200	3 300	12 000 18 000	NA6903R
20	32	16	0.3	24	0.5	15 200	22 300	2 720	11 000 17 000	NK24/16R+IR20×24×16
	32	20	0.3	24	0.5	18 600	28 800	3 500	11 000 17 000	NK24/20R+IR20×24×20
	37	17	0.3	25	0.8	21 300	25 500	3 100	11 000 16 000	NA4904RCT
	37	23	0.3	25	0.8	28 400	37 000	4 500	11 000 16 000	NA5904
22	37	30	0.3	25	1	36 500	50 500	6 150	11 000 16 000	NA6904R
	34	16	0.3	26	0.5	15 600	23 600	2 880	10 000 15 000	8E-NK26/16RCT+IR22×26×16
	34	20	0.3	26	0.5	19 100	30 500	3 700	10 000 15 000	NK26/20R+IR22×26×20
	39	17	0.3	28	0.8	23 200	29 300	3 600	9 500 14 000	NA49/22R
25	39	23	0.3	28	0.8	26 400	37 500	4 600	9 500 14 000	NA59/22
	39	30	0.3	28	0.5	40 000	58 500	7 150	9 500 14 000	NA69/22R
	38	20	0.3	29	1	22 200	34 000	4 150	9 500 14 000	NK29/20R+IR25×29×20
	38	30	0.3	29	1.5	27 500	50 500	6 150	9 500 14 000	NK29/30R+IR25×29×30
28	42	17	0.3	30	0.8	24 000	31 500	3 800	8 500 13 000	NA4905R
	42	23	0.3	30	0.8	30 500	43 000	5 200	8 500 13 000	NA5905
	42	30	0.3	30	1	41 500	63 000	7 650	8 500 13 000	NA6905R
	42	20	0.3	32	1	23 500	37 500	4 600	8 500 13 000	NK32/20R+IR28×32×20
30	42	30	0.3	32	1.5	34 000	60 500	7 350	8 500 13 000	NK32/30R+IR28×32×30
	45	17	0.3	32	0.8	24 800	33 500	4 050	8 500 13 000	NA49/28RCT
	45	23	0.3	32	0.8	32 000	45 500	5 550	8 500 13 000	NA59/28
	45	30	0.3	32	1	43 000	67 000	8 150	8 500 13 000	NA69/28R
32	45	20	0.3	35	0.5	24 800	41 500	5 050	7 500 11 000	NK35/20RCT+IR30×35×20
	45	30	0.3	35	1	36 000	66 500	8 100	7 500 11 000	NK35/30R+IR30×35×30
	47	17	0.3	35	0.8	25 500	35 500	4 300	7 500 11 000	NA4906R
	47	23	0.3	35	0.8	32 500	48 500	5 950	7 500 11 000	NA5906
32	47	30	0.3	35	1	42 500	67 500	8 250	7 500 11 000	NA6906R
	47	20	0.3	37	0.5	25 300	43 500	5 300	7 500 11 000	NK37/20R+IR32×37×20
	47	30	0.3	37	1	36 500	69 500	8 500	7 500 11 000	NK37/30R+IR32×37×30
	52	20	0.6	40	0.8	31 500	47 500	5 800	6 500 10 000	NA49/32R

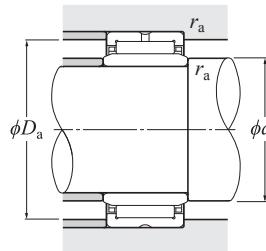
1) Smallest allowable dimension for chamfer dimension *r*.

2) Allowable axial movement amount of the inner ring with respect to the outer ring.

3) Largest allowable dimension for fillet radius *r_a* of housing and shaft.

● Needle Roller Bearings

NTN



Installation-related dimensions			Mass
<i>d_a</i> Min.	<i>D_a</i> Max.	<i>r_{as}</i> Max.	kg (approx.)
19	28	0.3	0.056
19	28	0.3	0.069
22	30	0.3	0.049
22	30	0.3	0.061
22	35	0.3	0.074
22	35	0.3	0.115
22	35	0.3	0.141
24	32	0.3	0.046
24	32	0.3	0.064
24	37	0.3	0.080
24	37	0.3	0.134
24	37	0.3	0.154
27	36	0.3	0.079
27	36	0.3	0.123
27	40	0.3	0.088
27	40	0.3	0.139
27	40	0.3	0.162
30	40	0.3	0.096
30	40	0.3	0.146
30	43	0.3	0.098
30	43	0.3	0.142
30	43	0.3	0.179
32	43	0.3	0.112
32	43	0.3	0.171
32	45	0.3	0.101
32	45	0.3	0.152
32	45	0.3	0.185
34	45	0.3	0.117
34	45	0.3	0.170
36	48	0.6	0.157

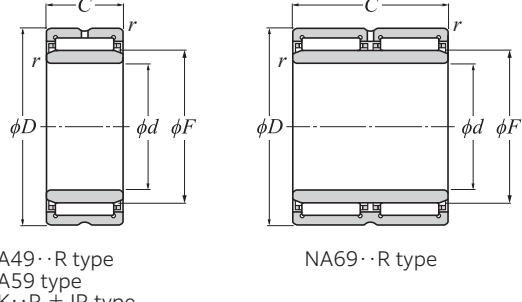
Note: The number of inner rings (IR) is composed of the IR bore diameter dimension × outside diameter dimension × width dimension.

● Needle Roller Bearings

Machined-ring needle roller bearings with an inner ring

NTN

- NA49 type
- NA59 type
- NA69 type
- NK+IR type



d 32–55 mm

Boundary dimensions				Basic load rating		Fatigue load limit	Allowable speed		Number	
	mm			dynamic C _r	static C _{0r}	N C _u	min ⁻¹ Grease lubrication	Oil lubrication		
<i>d</i>	<i>D</i>	<i>C</i>	<i>r_{s min}</i> ¹⁾	<i>F</i>	<i>s</i> ²⁾					
32	52	27	0.6	40	0.8	38 000	61 000	7 450	6 500 10 000	NA59/32
	52	36	0.6	40	0.5	47 500	82 000	10 000	6 500 10 000	NA69/32R
35	50	20	0.3	40	0.5	26 400	47 000	5 750	6 500 10 000	NK40/20R+IR35×40×20
	50	30	0.3	40	1	38 500	76 000	9 250	6 500 10 000	NK40/30R+IR35×40×30
	55	20	0.6	42	0.8	32 000	50 000	6 100	6 500 9 500	NA4907R
	55	27	0.6	42	0.8	39 000	64 500	7 850	6 500 9 500	NA5907
	55	36	0.6	42	0.5	49 000	86 500	10 500	6 500 9 500	NA6907R
38	53	20	0.3	43	0.5	27 500	51 000	6 200	6 500 9 500	NK43/20R+IR38×43×20
	53	30	0.3	43	1	40 000	82 000	10 000	6 500 9 500	NK43/30R+IR38×43×30
40	55	20	0.3	45	0.5	28 000	52 500	6 450	6 000 9 000	NK45/20R+IR40×45×20
	55	30	0.3	45	1	41 000	85 500	10 400	6 000 9 000	NK45/30RCT+IR40×45×30
	62	22	0.6	48	1	43 500	66 500	8 150	5 500 8 500	NA4908R
	62	30	0.6	48	1	53 000	92 500	11 300	5 500 8 500	NA5908
	62	40	0.6	48	0.5	67 000	116 000	14 100	5 500 8 500	NA6908R
42	57	20	0.3	47	0.5	28 800	55 500	6 800	5 500 8 500	NK47/20RCT+IR42×47×20
	57	30	0.3	47	1	42 500	91 500	11 200	5 500 8 500	NK47/30R+IR42×47×30
45	62	25	0.6	50	1.5	38 500	74 500	9 050	5 500 8 000	NK50/25RCT+IR45×50×25
	62	35	0.6	50	2	51 000	106 000	12 900	5 500 8 000	NK50/35R+IR45×50×35
	68	22	0.6	52	1	46 000	73 000	8 950	5 000 7 500	NA4909R
	68	30	0.6	52	1	56 000	101 000	12 300	5 000 7 500	NA5909
	68	40	0.6	52	0.5	70 500	127 000	15 500	5 000 7 500	NA6909R
50	68	25	0.6	55	1.5	41 000	82 000	10 000	5 000 7 500	NK55/25R+IR50×55×25
	68	35	0.6	55	2	54 000	118 000	14 300	5 000 7 500	NK55/35R+IR50×55×35
	72	22	0.6	58	1	48 000	80 000	9 750	4 700 7 000	NA4910R
	72	30	0.6	58	1	58 000	110 000	13 400	4 700 7 000	NA5910
	72	40	0.6	58	0.5	74 000	139 000	17 000	4 700 7 000	NA6910R
55	72	25	0.6	60	1.5	41 000	85 000	10 400	4 300 6 500	NK60/25R+IR55×60×25
	72	35	0.6	60	2	57 000	130 000	15 800	4 300 6 500	NK60/35R+IR55×60×35
	80	25	1	63	1.5	58 500	99 500	12 100	4 300 6 500	NA4911R

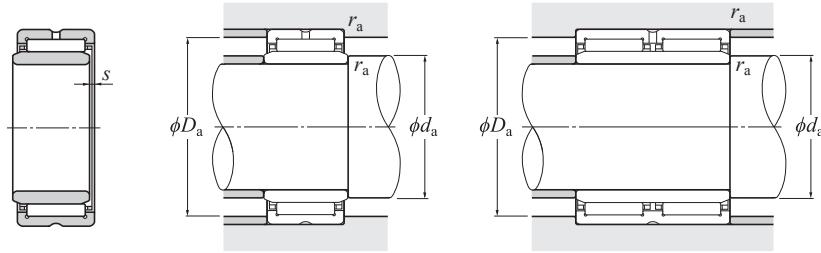
1) Smallest allowable dimension for chamfer dimension *r*.

2) Allowable axial movement amount of the inner ring with respect to the outer ring.

3) Largest allowable dimension for fillet radius *r_a* of housing and shaft.

● Needle Roller Bearings

NTN



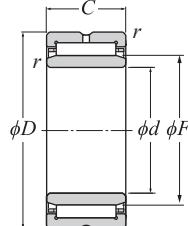
Installation-related dimensions			Mass
<i>d_a</i> Min.	<i>D_a</i> Max.	<i>r_{as}</i> Max.	kg (approx.)
36	48	0.6	0.241
36	48	0.6	0.286
37	48	0.3	0.130
37	48	0.3	0.193
39	51	0.6	0.171
39	51	0.6	0.256
39	51	0.6	0.310
40	51	0.3	0.134
40	51	0.3	0.207
42	53	0.3	0.143
42	53	0.3	0.216
44	58	0.6	0.232
44	58	0.6	0.348
44	58	0.6	0.426
44	55	0.3	0.148
44	55	0.3	0.222
48	58	0.6	0.229
48	58	0.6	0.322
49	64	0.6	0.270
49	64	0.6	0.396
49	64	0.6	0.437
53	64	0.6	0.271
53	64	0.6	0.379
54	68	0.6	0.276
54	68	0.6	0.498
54	68	0.6	0.529
58	68	0.6	0.271
58	68	0.6	0.379
60	75	1	0.396

Note: The number of inner rings (IR) is composed of the IR bore diameter dimension × outside diameter dimension × width dimension.

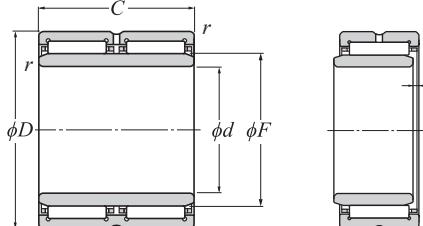
Needle Roller Bearings

Machined-ring needle roller bearings with an inner ring

NA48 type
NA49 type
NA59 type
NA69 type
NK+IR type



NA48 type
NA49·R type, NA49 type
NA59 type



NA69·R type

NTN

d 140–280 mm

Boundary dimensions				Basic load rating		Fatigue load limit	Allowable speed		Number
	mm			dynamic	static	N	min ⁻¹	Grease lubrication	Oil lubrication
	<i>d</i>	<i>D</i>	<i>C</i>	<i>r_{s min}</i> ¹⁾	<i>F</i>	<i>s</i> ²⁾	<i>C_r</i>	<i>C_{0r}</i>	
140	175	35	1.1	155	1	—	121 000	315 000	33 500 1 700 2 600 NA4828
	180	32	1.5	155	—	—	114 000	252 000	26 500 1 700 2 600 NK155/32+IR140×155×32
	180	42	1.5	155	—	—	156 000	380 000	40 000 1 700 2 600 NK155/42+IR140×155×42
	190	50	1.5	160	1.5	—	209 000	485 000	50 500 1 700 2 500 NA4928
	190	67	1.5	160	1.5	—	315 000	760 000	79 000 1 700 2 500 NA5928
150	190	32	1.5	165	—	—	117 000	265 000	27 500 1 600 2 400 NK165/32+IR150×165×32
	190	40	1.1	165	1.5	—	152 000	390 000	40 500 1 600 2 400 NA4830
	190	42	1.5	165	—	—	160 000	400 000	41 000 1 600 2 400 NK165/42+IR150×165×42
	210	60	2	170	1.5	—	261 000	610 000	62 500 1 600 2 400 NA4930
160	200	40	1.1	175	1.5	—	160 000	425 000	43 500 1 500 2 300 NA4832
	220	60	2	180	1.5	—	270 000	650 000	65 500 1 500 2 200 NA4932
170	215	45	1.1	185	1.5	—	185 000	495 000	49 500 1 500 2 200 NA4834
	230	60	2	190	1.5	—	279 000	690 000	68 500 1 400 2 100 NA4934
180	225	45	1.1	195	1.5	—	195 000	540 000	53 500 1 400 2 100 NA4836
	250	69	2	205	1.5	—	375 000	890 000	86 000 1 300 2 000 NA4936
190	240	50	1.5	210	1.5	—	227 000	680 000	65 500 1 300 1 900 NA4838
	260	69	2	215	1.5	—	390 000	945 000	90 500 1 300 1 900 NA4938
200	250	50	1.5	220	1.5	—	231 000	705 000	67 000 1 200 1 800 NA4840
	280	80	2.1	225	1.5	—	505 000	1 180 000	111 000 1 200 1 800 NA4940
220	270	50	1.5	240	1.5	—	244 000	780 000	72 500 1 100 1 700 NA4844
	300	80	2.1	245	1.5	—	525 000	1 270 000	116 000 1 100 1 600 NA4944
240	300	60	2	265	2	—	365 000	1 090 000	98 500 1 000 1 500 NA4848
	320	80	2.1	265	2	—	540 000	1 350 000	121 000 1 000 1 500 NA4948
260	320	60	2	285	2	—	375 000	1 170 000	103 000 950 1 400 NA4852
	360	100	2.1	290	2	—	810 000	1 920 000	166 000 950 1 400 NA4952
280	350	69	2	305	2.5	—	455 000	1 300 000	112 000 850 1 300 NA4856
	380	100	2.1	310	2.5	—	840 000	2 050 000	175 000 850 1 300 NA4956

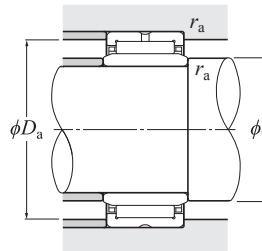
1) Smallest allowable dimension for chamfer dimension *r*.

2) Allowable axial movement amount of the inner ring with respect to the outer ring.

3) Largest allowable dimension for fillet radius *r_a* of housing and shaft.

Needle Roller Bearings

NTN



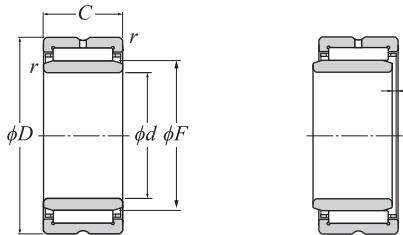
Installation-related dimensions			Mass
	mm		kg
<i>d_a</i> Min.	<i>D_a</i> Max.	<i>r_{as}</i> Max. ³⁾	(approx.)
146.5	168.5	1	1.82
148	172	1.5	2.04
148	172	1.5	2.69
148	182	1.5	4.05
148	182	1.5	6.18
158	182	1.5	2.32
156.5	183.5	1	2.72
158	182	1.5	2.84
159	201	2	5.33
166.5	193.5	1	2.90
169	211	2	5.60
176.5	208.5	1	3.99
179	221	2	5.87
186.5	218.5	1	4.19
189	241	2	8.58
198	232	1.5	5.62
199	251	2	8.68
208	242	1.5	5.84
211	269	2	12.2
228	262	1.5	6.37
231	289	2	13.5
249	291	2	10.0
251	309	2	14.7
269	311	2	10.8
271	349	2	25.9
289	341	2	15.5
291	369	2	27.5

Note: The number of inner rings (IR) is composed of the IR bore diameter dimension × outside diameter dimension × width dimension.

● Needle Roller Bearings

Machined-ring needle roller bearings with an inner ring

NA48 type
NA49 type
NA59 type
NK+IR type



NTN

d 300–440 mm

	Boundary dimensions				Basic load rating	Fatigue load limit	Allowable speed	Number			
	<i>d</i>	<i>D</i>	<i>C</i>	r_s min ¹⁾	<i>F</i>	<i>s</i> ²⁾	dynamic N	static N	min ⁻¹	Grease lubrication	Oil lubrication
						C_r	C_{0r}				
300	380	80	2.1	330	2	625 000	1 770 000	149 000	800	1 200	NA4860
	420	118	3	340	2	1 080 000	2 640 000	219 000	800	1 200	NA4960
320	400	80	2.1	350	2	640 000	1 850 000	153 000	750	1 100	NA4864
	440	118	3	360	2	1 120 000	2 820 000	230 000	750	1 100	NA4964
340	420	80	2.1	370	2	655 000	1 940 000	158 000	750	1 100	NA4868
	460	118	3	380	2	1 160 000	3 000 000	242 000	750	1 100	NA4968
360	440	80	2.1	390	2	665 000	2 020 000	162 000	650	1 000	NA4872
	480	118	3	400	2	1 200 000	3 200 000	253 000	650	1 000	NA4972
380	480	100	2.1	415	2	1 000 000	2 840 000	223 000	650	950	NA4876
	520	140	4	430	2	1 400 000	3 750 000	292 000	650	950	NA4976
400	540	140	4	450	2.5	1 450 000	4 000 000	305 000	600	900	NA4980
420	560	140	4	470	2.5	1 500 000	4 250 000	320 000	550	850	NA4984
440	600	160	4	490	2.5	1 750 000	4 600 000	340 000	550	800	NA4988

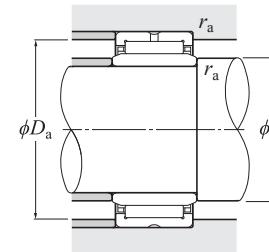
1) Smallest allowable dimension for chamfer dimension *r*.

2) Allowable axial movement amount of the inner ring with respect to the outer ring.

3) Largest allowable dimension for fillet radius *r_a* of housing and shaft.

● Needle Roller Bearings

NTN



	Installation-related dimensions			Mass
	<i>d_a</i> Min.	<i>D_a</i> Max.	<i>r_{as}</i> ³⁾ Max.	kg (approx.)
311	369	2	2	22.0
313	407	2.5	2.5	42.5
331	389	2	2	23.2
333	427	2.5	2.5	45.2
351	409	2	2	24.1
353	447	2.5	2.5	47.3
371	429	2	2	25.7
373	467	2.5	2.5	49.0
391	469	2	2	44.5
396	504	3	3	73.6
416	524	3	3	76.6
436	544	3	3	89.8
456	584	3	3	123

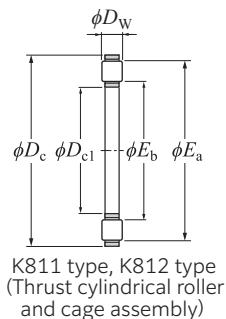
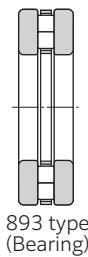
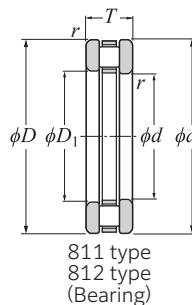
Note: The number of inner rings (IR) is composed of the IR bore diameter dimension × outside diameter dimension × width dimension.

● Needle Roller Bearings

Thrust cylindrical roller bearings

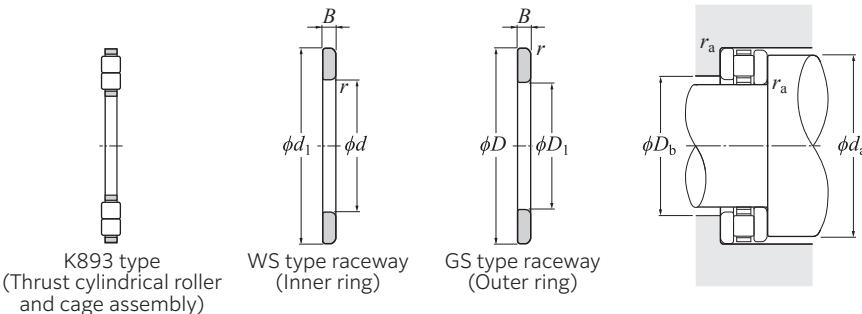
NTN

811 type
812 type
893 type



● Needle Roller Bearings

NTN



d 10–60 mm

	Boundary dimensions								Basic load rating	Fatigue load limit	Allowable speed		
	<i>d</i>	<i>D</i>	<i>d</i> ₁	<i>D</i> ₁	<i>T</i>	<i>D</i> _{c1} ²⁾ E11	<i>D</i> _w a13	<i>B</i>	<i>r</i> _{s min} ¹⁾	dynamic <i>C</i> _a	static <i>C</i> _{0a}	min ⁻¹ Grease lubrication	Oil lubrication
10	24	24	10	9	10	24	3.5	2.75	0.3	10 300	20 100	2 450	3 400 13 000
12	26	26	12	9	12	26	3.5	2.75	0.3	10 900	22 300	2 720	3 000 12 000
15	28	28	16	9	15	28	3.5	2.75	0.3	12 200	26 800	3 250	2 800 11 000
17	30	30	18	9	17	30	3.5	2.75	0.3	12 700	29 000	3 550	2 500 10 000
20	35	35	21	10	20	35	4.5	2.75	0.3	20 200	46 500	5 650	2 100 8 500
25	42	42	26	11	25	42	5	3	0.6	27 300	68 000	8 250	1 800 7 000
30	47	47	32	11	30	47	5	3	0.6	27 800	72 500	8 850	1 500 6 000
	52	52	32	16	30	52	7.5	4.25	0.6	53 000	129 000	15 700	1 500 6 000
	60	60	32	18	30	60	5.5	6.25	1	54 000	166 000	20 200	1 300 5 000
35	52	52	37	12	35	52	5	3.5	0.6	31 000	87 000	10 600	1 400 5 500
	62	62	37	18	35	62	7.5	5.25	1	54 500	139 000	17 000	1 200 4 900
	68	68	37	20	35	68	6	7	1	66 500	214 000	26 100	1 200 4 600
40	60	60	42	13	40	60	6	3.5	0.6	43 000	121 000	14 800	1 200 4 800
	68	68	42	19	40	68	9	5	1	74 500	190 000	23 200	1 100 4 400
	78	78	42	22	40	78	7	7.5	1	85 000	277 000	34 000	1 000 4 000
45	65	65	47	14	45	65	6	4	0.6	45 500	135 000	16 500	1 100 4 400
	73	73	47	20	45	73	9	5.5	1	82 000	222 000	27 000	1 000 4 100
	85	85	47	24	45	85	7.5	8.25	1	102 000	345 000	42 000	900 3 600
50	70	70	52	14	50	70	6	4	0.6	48 500	150 000	18 300	1 000 4 000
	78	78	52	22	50	78	9	6.5	1	85 000	238 000	29 000	950 3 800
	95	95	52	27	50	95	8	9.5	1.1	125 000	445 000	54 000	800 3 200
55	78	78	57	16	55	78	6	5	0.6	62 500	215 000	26 200	900 3 600
	90	90	57	25	55	90	11	7	1	121 000	340 000	41 500	830 3 300
	105	105	57	30	55	105	9	10.5	1.1	158 000	570 000	69 500	730 2 900
60	85	85	62	17	60	85	7.5	4.75	1	69 000	215 000	26 200	830 3 300
	95	95	62	26	60	95	11	7.5	1	126 000	365 000	44 500	780 3 100
	110	110	62	30	60	110	9	10.5	1.1	162 000	600 000	73 500	680 2 700

1) Smallest allowable dimension for chamfer dimension *r*.

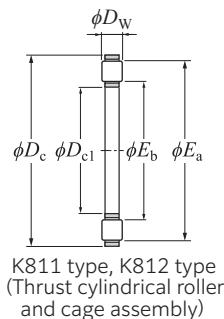
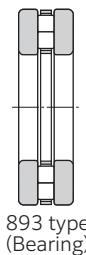
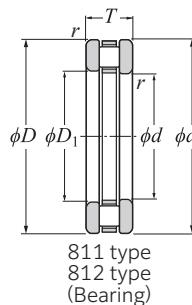
2) The tolerance of bearings with suffix code T2 is E12.

● Needle Roller Bearings

Thrust cylindrical roller bearings

NTN

811 type
812 type
893 type



d 65–130 mm

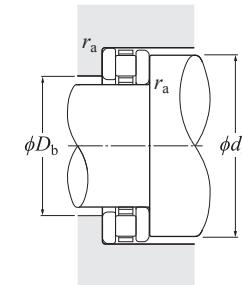
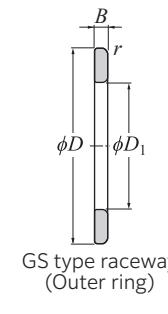
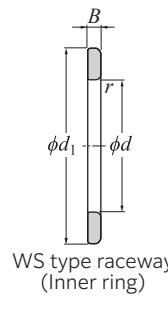
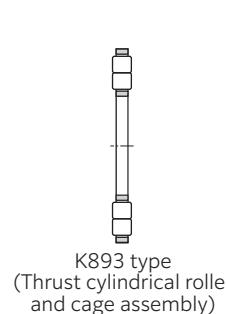
<i>d</i>	D	d ₁	D ₁	T	Boundary dimensions		B	r _{s min} ¹⁾	Basic load rating		Fatigue load limit	Allowable speed	
					mm	E11	a13	D _{c1} ²⁾	D _w	dynamic C _a	static C _{0a}	Grease lubrication min ⁻¹	Oil lubrication min ⁻¹
65	90	90	67	18	65	90	7.5	5.25	1	73 000	236 000	28 800	780 3 100
	100	100	67	27	65	100	11	8	1	130 000	385 000	47 000	730 2 900
	115	115	67	30	65	115	9	10.5	1.1	167 000	635 000	77 500	650 2 600
70	95	95	72	18	70	95	7.5	5.25	1	76 500	257 000	31 500	730 2 900
	105	105	72	27	70	105	11	8	1	134 000	410 000	50 000	680 2 700
	125	125	72	34	70	125	10	12	1.1	205 000	790 000	96 500	600 2 400
75	100	100	77	19	75	100	7.5	5.75	1	78 000	268 000	32 500	680 2 700
	110	110	77	27	75	110	11	8	1	138 000	435 000	53 000	650 2 600
	135	135	77	36	75	135	11	12.5	1.5	239 000	920 000	110 000	550 2 200
80	105	105	82	19	80	105	7.5	5.75	1	79 500	279 000	34 000	650 2 600
	115	115	82	28	80	115	11	8.5	1	143 000	460 000	56 000	630 2 500
	140	140	82	36	80	140	11	12.5	1.5	246 000	970 000	114 000	530 2 100
85	110	110	87	19	85	110	7.5	5.75	1	83 000	300 000	36 500	630 2 500
	125	125	88	31	85	125	12	9.5	1	169 000	550 000	66 500	580 2 300
	150	150	88	39	85	150	12	13.5	1.5	281 000	1 100 000	128 000	500 2 000
90	120	120	92	22	90	120	9	6.5	1	112 000	395 000	47 500	580 2 300
	135	135	93	35	90	135	14	10.5	1.1	213 000	680 000	80 000	530 2 100
	155	155	93	39	90	155	12	13.5	1.5	289 000	1 160 000	132 000	480 1 900
100	135	135	102	25	100	135	11	7	1	158 000	555 000	65 000	500 2 000
	150	150	103	38	100	150	15	11.5	1.1	243 000	795 000	91 000	480 1 900
	170	170	103	42	100	170	13	14.5	1.5	335 000	1 370 000	153 000	430 1 700
110	145	145	112	25	110	145	11	7	1	165 000	605 000	68 500	480 1 900
	160	160	113	38	110	160	15	11.5	1.1	258 000	885 000	98 500	450 1 800
	190	190	113	48	110	190	15	16.5	2	430 000	1 770 000	190 000	400 1 600
120	155	155	122	25	120	155	11	7	1	172 000	655 000	72 500	450 1 800
	170	170	123	39	120	170	15	12	1.1	264 000	930 000	101 000	430 1 700
130	170	170	132	30	130	170	12	9	1	197 000	755 000	81 500	400 1 600
	190	187	133	45	130	190	19	13	1.5	360 000	1 210 000	128 000	380 1 500

1) Smallest allowable dimension for chamfer dimension *r*.

2) The tolerance of bearings with suffix code T2 is E12.

● Needle Roller Bearings

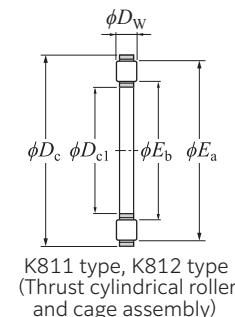
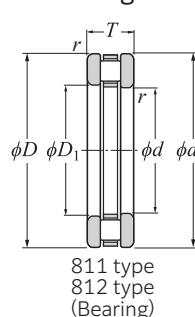
NTN



● Needle Roller Bearings

Thrust cylindrical roller bearings

811 type
812 type



K811 type, K812 type
(Thrust cylindrical roller
and cage assembly)

d 140–160 mm

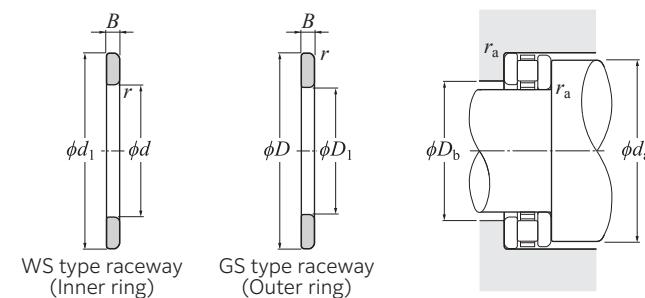
<i>d</i>	<i>D</i>	<i>d</i> ₁	<i>D</i> ₁	<i>T</i>	Boundary dimensions				Basic load rating	Fatigue load limit	Allowable speed		
					<i>D</i> _{c1}	<i>D</i> _c	<i>D</i> _w	<i>B</i>					
140	180	178	142	31	140	180	12	9.5	1	206 000	815 000	86 000	380 1 500
	200	197	143	46	140	200	19	13.5	1.5	370 000	1 280 000	133 000	350 1 400
150	190	188	152	31	150	190	12	9.5	1	214 000	870 000	90 500	350 1 400
160	200	198	162	31	160	200	12	9.5	1	221 000	930 000	95 000	330 1 300

1) Smallest allowable dimension for chamfer dimension *r*.

NTN

● Needle Roller Bearings

NTN



WS type raceway
(Inner ring)
GS type raceway
(Outer ring)

Bearing	Thrust cylindrical roller and cage assembly	Number		Approx. dimension mm	Installation-related dimensions mm	Mass kg (approx.)						
		Inner ring	Outer ring			<i>d</i> _a Min.	<i>D</i> _b Max.	<i>r</i> _{as} Max.	811 K811 K812 K893	K811 WS811 WS812 WS893	GS811 GS812 GS893	
81128	K81128	WS81128	GS81128	147.8	172.5	172	147	1	1.87	0.450	0.708	0.717
81228	K81228	WS81228	GS81228	150.1	189	188	150	1.5	4.43	1.20	1.60	1.63
81130	K81130	WS81130	GS81130	157.7	182.4	182	157	1	1.98	0.470	0.752	0.761
81132	K81132	WS81132	GS81132	167.8	192.5	192	167	1	2.10	0.500	0.797	0.806

● Needle Roller Bearings

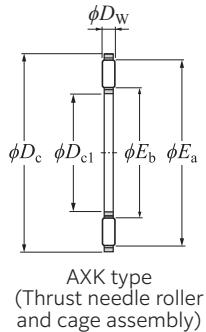
Thrust needle roller bearings

AXK11 type

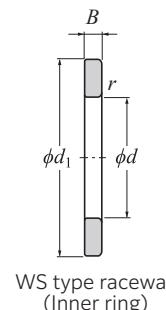
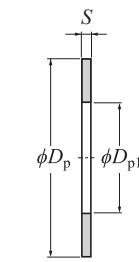
AS11 type

WS811 type

GS811 type



AXK type
(Thrust needle roller
and cage assembly)



D_{cl} 150–160 mm

Boundary dimensions										Basic load rating dynamic C_a	Basic load rating static C_{0a}	Fatigue load limit C_u			
D_{cl}	D_c	D_w	D_p	D_{pl}	$S^2)$	d	d_1	D	D_1						
E11	c12	0 -0.010	e13	E12	± 0.05	mm									
150	190	5	190	150	1	150	188	190	152	9.5	0 -0.090	1	149 000	1 020 000	106 000
160	200	5	200	160	1	160	198	200	162	9.5	0 -0.090	1	154 000	1 070 000	110 000

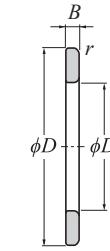
1) Smallest allowable dimension for chamfer dimension r .

2) The measured load is 2.04 N or above.

NTN

● Needle Roller Bearings

NTN



GS type raceway
(Outer ring)

Allowable speed min ⁻¹ Grease lubrication	Oil lubrication	Number			Approx. dimension mm	Mass kg (approx.)					
		Thrust needle roller and cage assembly	Washer	Inner ring	Outer ring	E _b	E _a	WS812	GS812		
350	1 400	AXK1130	AS1130	WS81130	GS81130	156.0	184.2	0.232	0.084	0.752	0.761
330	1 300	AXK1132	AS1132	WS81132	GS81132	166.0	194.2	0.246	0.089	0.797	0.806